Polyblend[®] Polymer Feed System PB Series (Small Frame)

The Polyblend[®] PB Series liquid polymer feed system is the most popular polymer feed system offered with over 10,000 units in service worldwide. The Polyblend[®] PB Series combines years of technical expertise with simple operation to provide an inexpensive means to maximize polymer activation.

The compact design of the Polyblend® PB Series provides easy installation. The corrosion-resistant, stainless-steel chassis houses the lightweight, portable system, allowing for easy mobility. The simple-touse electronic controls and adjustable flow meter permits precise water control for a variety of solution concentrations. In addition, the PB200 Seriesis designed with a secondary flow meter and static mixer for additional post-dilution.

At the center of the Polyblend[®] PB Series polymer feed system is the multi-zone mixing chamber, which is patented in the U.S. The advanced design provides uniform dispersion energy at the moment of initial wetting. The high-energy mix prevents agglomerations and eliminates the need for extended mixing and aging by applying the right energy at the right time. The low energy zone continues to activate the hydrated polymer without destroying the fragile polymer chains. The result is maximum polymer activation and improved polymer performance.

Key Benefits

- Trusted and proven technology providing maximum polymer activation
- Simple electronic controls for easy operation
- Compact design with a minimal footprint

Model Selection

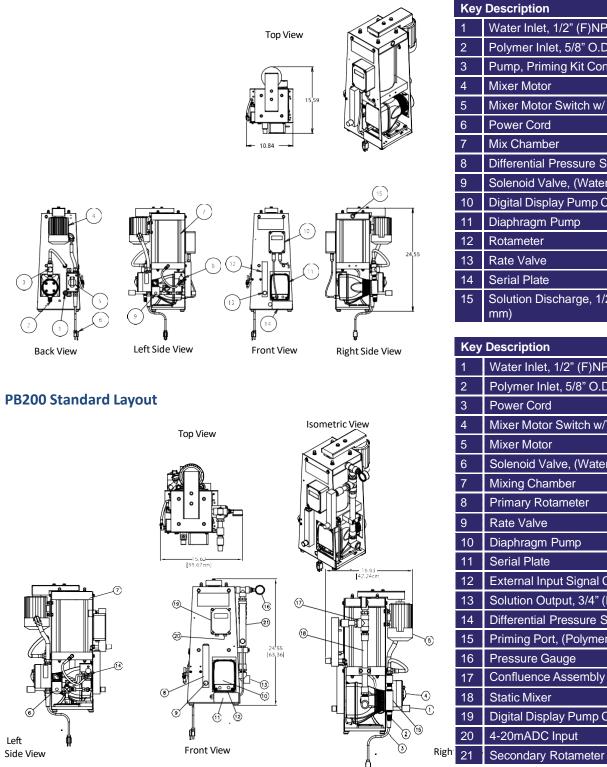
Model	Water Flow Rate LPH / (GPH)	Diaphragm Pump Output LPH / (GPH)
PB16-0.5	3.7-60 / (1-16)	0.015-1.58 / (0.004-0.5)
PB16-1	3.7-60 / (1-16)	0.04-3.78 / (0.01-1)
PB50-0.5	15-189 / (4-50)	0.015-1.58 / (0.004-0.5)
PB50-1	15-189 / (4-50)	0.04-3.78 / (0.01-1)
PB100-0.5	38-375 / (10-100)	0.015-1.58 / (0.004-0.5)
PB100-1	38-375 / (10-100)	0.04-3.78 / (0.01-1)
PB200-0.5	38-757 / (10-200)	0.015-1.58 / (0.004-0.5)
PB200-1	38-757 / (10-200)	0.04-3.78/(0.01-1)





PB16, PB50, & PB100 Standard Layout

Isometric View



ney	Description
1	Water Inlet, 1/2" (F)NPT (12.7 mm)
2	Polymer Inlet, 5/8" O.D.Barb (15.9 mm)
3	Pump, Priming Kit Connection
4	Mixer Motor
5	Mixer Motor Switch w/ Thermal Overload
6	Power Cord
7	Mix Chamber
8	Differential Pressure Switch
9	Solenoid Valve, (Water)
10	Digital Display Pump Controller, (REM-1F)
11	Diaphragm Pump
12	Rotameter
13	Rate Valve
14	Serial Plate
15	Solution Discharge, 1/2" (F)NPT (12.7 mm)
Key	Description
Key 1	Description Water Inlet, 1/2" (F)NPT (12.7 mm)
1	Water Inlet, 1/2" (F)NPT (12.7 mm)
1 2	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm)
1 2 3	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord
1 2 3 4	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload
1 2 3 4 5	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor
1 2 3 4 5 6	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water)
1 2 3 4 5 6 7	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water) Mixing Chamber
1 2 3 4 5 6 7 8	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water) Mixing Chamber Primary Rotameter
1 2 3 4 5 6 7 8 9	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water) Mixing Chamber Primary Rotameter Rate Valve
1 2 3 4 5 6 7 8 9 10	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water) Mixing Chamber Primary Rotameter Rate Valve Diaphragm Pump
1 2 3 4 5 6 7 8 9 10 11	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water) Mixing Chamber Primary Rotameter Rate Valve Diaphragm Pump Serial Plate
1 2 3 4 5 6 7 8 8 9 10 11 12	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water) Mixing Chamber Primary Rotameter Rate Valve Diaphragm Pump Serial Plate External Input Signal Connector
1 2 3 4 5 6 7 8 9 10 11 12 13	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water) Mixing Chamber Primary Rotameter Rate Valve Diaphragm Pump Serial Plate External Input Signal Connector Solution Output, 3/4" (F)NPT (19.05 mm)
1 2 3 4 5 6 7 8 9 10 11 12 13 14	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water) Mixing Chamber Primary Rotameter Rate Valve Diaphragm Pump Serial Plate External Input Signal Connector Solution Output, 3/4" (F)NPT (19.05 mm) Differential Pressure Switch
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	Water Inlet, 1/2" (F)NPT (12.7 mm) Polymer Inlet, 5/8" O.D.Barb (15.9 mm) Power Cord Mixer Motor Switch w/Thermal Overload Mixer Motor Solenoid Valve, (Water) Mixing Chamber Primary Rotameter Rate Valve Diaphragm Pump Serial Plate External Input Signal Connector Solution Output, 3/4" (F)NPT (19.05 mm) Differential Pressure Switch Priming Port, (Polymer)
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	Water Inlet, 1/2" (F)NPT (12.7 mm)Polymer Inlet, 5/8" O.D.Barb (15.9 mm)Power CordMixer Motor Switch w/Thermal OverloadMixer MotorSolenoid Valve, (Water)Mixing ChamberPrimary RotameterRate ValveDiaphragm PumpSerial PlateExternal Input Signal ConnectorSolution Output, 3/4" (F)NPT (19.05 mm)Differential Pressure SwitchPriming Port, (Polymer)Pressure Gauge



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